



P&P Industrial Coatings

Tel: 918-895-6030

3251 N. Osage Dr. Tulsa, OK 74127

Fax: 918-895-6031

Paint Report# 1

Date:	Company:	Item Name:	PO#:	Job #:
2/26/2025	Example	Upper Skid	4501042779	E004912-105.10

Paint System

Coat #	Lining Applied	Batch No.		Color	Thinner No.	Average DFT Obtained	DFT Min.	DFT Max.
1 st	Carboline Carbothane 8832	Part A	23CD4008D	Exterran Gray 16132	#08450	4.7	3.0	5.0
		Part B	24HD2191B					
Method of Application: Conventional Air		DFT & Profile Readings: SSPC PA-2 Level 3			Total:	4.7	3.0	5.0
DFT Gage Type: Electronic Mil Gage		Model: Posit Tector 6000 FN	ID Number: 326917	Calibrated: 8/20/2024	Due: 9/20/2025	Certificate Number: 73885		

Blast Conditions

	Humidity	Ambient	Surface	Dew Point	Surface (-) Dew Point	Time	Date	Weather
Blast	49%	41°F	40°F	25°F	15°F	4:00AM	2/26/2025	Clear
Abrasive Type: Black Beauty			Type of Blast: SP- 10			Grade: 30/60		
Condition of Surface Prior to Blasting: Mil Scale			Removal of Contamination Prior to Blasting: SSPC-SP1			Chloride Test: ACCEPTED		
AP Gage Type: Press-O-Film Gage		Model: 2804S-10	ID Number: LXQ577	Calibrated: 2/19/2025	Due: 2/19/2026	Certificate Number: 68205		

Painting Conditions

Coat #	Readings	Humidity	Ambient Temp.	Surface Temp.	Dew Point	Surface (-) Dew Point	Time	Date	Interval Hours
1 st Coat	Started Paint.	50%	78°F	50°F	30°F	20°F	10:00AM	2/26/2025	
Temp Gage Type: Electronic		Model: Posi Test DPM	ID Number: 213359	Calibrated: 2/19/2025	Due: 2/19/2026	Certificate Number: 68203			

P&P Representative

Date

Customer Representative

Date

PR#1 By: Niger Portillo Coating Inspector NACE Level 2 - Certified #48838 Job#E004912-105.10 Upper Skid



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Record Blast Profile Readings/ Press-O-Film

1 ST Coat					2 nd Coat					3 rd Coat				
	1	2	3	Average		1	2	3	Average		1	2	3	Average
Set 1	5.3	3.5	4.9	4.5	Set 1					Set 1				
Set 2	5.7	3.9	4.1	4.5	Set 2					Set 2				
Set 3	5.3	3.4	4.9	4.5	Set 3					Set 3				
Set 4	5.3	4.9	5.3	5.1	Set 4					Set 4				
Set 5	4.8	4.4	5.3	4.8	Set 5					Set 5				
Set 6	6.2	3.9	6.1	5.4	Set 6					Set 6				
Set 7	4.1	5.3	5.4	4.9	Set 7					Set 7				
Set 8	4.3	3.1	5.9	4.4	Set 8					Set 8				
Set 9	4.2	3.5	6.3	4.5	Set 9					Set 9				
Set 10	4.4	3.1	3.8	3.7	Set 10					Set 10				
Set 11	5.3	4.6	3.6	4.5	Set 11					Set 11				
Set 12	4.2	3.4	3.7	3.7	Set 12					Set 12				
Set 13	5.3	3.5	4.9	4.5	Set 13					Set 13				
Set 14	5.7	3.9	4.1	6.8	Set 14					Set 14				
Set 15	5.3	3.4	4.9	4.5	Set 15					Set 15				
Set 16	5.3	4.9	5.3	5.1	Set 16					Set 16				
Set 17	4.8	4.4	5.3	4.8	Set 17					Set 17				
Set 18	6.2	3.9	6.1	5.4	Set 18					Set 18				
Set 19	4.1	5.3	5.4	4.9	Set 19					Set 19				
Set 20	4.3	3.1	5.9	4.4	Set 20					Set 20				

SSPC-PA 2, Level 2



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Coatings Application Inspection Checklist

No.	Description	Accept	Reject	Comments
1	Pre-Coating Inspection			
1.1	Verify that coating, thinning, and blasting materials are as specified.	X		
1.2	Verify that storage conditions for all materials are adequate and properly maintained.	X		
1.3	Verify that surfaces not to be coated are masked off or otherwise protected prior to surface preparation and coating application to adjacent surfaces.	X		
2	Pre-Surface Preparation			
2.1	Verify that oil and grease are removed prior to surface preparation.	X		SSPC SP-1
2.2	Verify that welds and sharp edges have been suitable prepared.	X		
3	Surface Preparation			
3.1	Verify that the air supply is clean and free of oil and moisture.	X		
3.2	Verify the cleanliness and dryness of abrasives.	X		
3.3	Verify the adequacy of cleaning and blasting equipment, hoses, etc.	X		
3.4	Verify the ambient, substrate, and dew point temperatures are appropriate.	X		Environmental ISO 8502-4
3.5	Verify surface is free of salt contamination via Chlor-Rid CSN.	X		ISO 8502-6 Soluble Salts
3.6	Verify visually cleanliness of blast.	X		SSPC VIS 1 or ISO 8501
3.7	Verify anchor profile.	X		ASTM D 4417, Method C
4	Coating Application:			
4.1	Verify the materials are as specified, properly labeled, and shelf life is not expired.	X		
4.2	Verify the mixing, thinning, and induction times are per the specifications.	X		
4.3	Verify that the proper application equipment is being used.	X		
4.4	Verify that the air supply is clean and free from oil and moisture.	X		Blotter Test ASTM D 4285
4.5	Verify cleanliness of substrate, free of dust.	X		Dust Test ISO 8502-3
4.6	Verify that the ambient, substrate, and dew point temperatures are appropriate.	X		Environmental ISO 8502-4
4.7	Verify that the wet film thickness is being checked during application.	X		
4.8	Verify that recoat times are in accordance with the specifications.	X		
4.9	Visually inspect coatings for defects and uniform appearance.	X		
4.10	Verify dry film thickness of individual passes.	X		SSPC-PA 2, Level 2
4.11	Verify its free from holidays.	X		N/A
5	Final Acceptance			
5.1	Visually inspect the final surface for color, defects, and uniform appearance.	X		
5.2	Verify dry film thickness.	X		
5.3	Verify that any identified repairs were made and are acceptable.	X		
5.4	Verify the coating system has cured prior to handling.	X		
5.5	Verify all daily coating records are complete.	X		



